

# SurTec® 101

## Sprayable Immersion Cleaner

### Properties

- liquid cleaner for all materials
- sprayable above 40°C
- suitable for iron and steel, copper and brass, aluminium and zinc
- partially suitable for magnesium (depending on the respective alloy)
- suitable for hard water
- quickly demulsifying
- with temporary corrosion protection

### Application

SurTec 101 Sprayable Immersion Cleaner is applied in immersion-, ultrasound-, spray- and injection flood wash lines for cleaning and passivating.

make-up value: 2.5 %vol (1-4 %vol)

temperature: 60°C (40-80°C)

application time: 5 min (1-10 min)

### Technical Specification

(at 20°C)	Appearance	Density (g/ml)	pH-value (conc.)
SurTec 101	liquid, colourless-yellow	1.057 (1.05-1.07)	8.3 (8-8.5)

### Maintenance and Analysis

Analyse and adjust the concentration of SurTec 101 regularly.

#### Sample Preparation

Take a sample at a homogeneously mixed position. Let it cool down to room temperature. If the sample is turbid, let the turbidity settle down and decant or filter the solution.

#### SurTec 101 – Analysis by Titration

reagents: 0.1 N hydrochloric or sulfuric acid  
indicator: methyl orange solution (0.04 %)

procedure: 1. Pipette 20 ml bath sample into a 250 ml Erlenmeyer flask.  
2. Dilute with deionised water to approx. 100 ml.  
3. Add 3 drops of indicator.  
4. Titrate with 0.1 N acid from yellow to red.

calculation: consumption in ml · 0.45 = %vol SurTec 101

## Ingredients

- nonionic surfactants
- amines
- neutralized organic acids

## Stock Keeping

In order to prevent delays in the production process, per 1,000 l bath the following amount should be kept in stock:

SurTec 101                      25 kg

## Product Safety and Ecology

The safety instructions and the instructions for environmental protection have to be followed in order to avoid hazards for people and environment. The Material Safety Data Sheets (according to European legislation) contain explicit details for this.

The following hazard designations and classifications into water hazard classes (WHC) have to be taken into account:

<u>product</u>	<u>hazard designation</u>	<u>water hazard class</u>
SurTec 101	-	WHC 2

## Warranty

We are responsible for our products in the context of the valid legal regulations. The warranty exclusively accesses for the delivered state of a product. Warranties and claims for damages after the subsequent treatment of our products do not exist. For details please consider our [general terms and conditions](#).

## Further Information and Contact

In our forum, you can discuss topics of the surface technology:

<http://forum.SurTec.com/>

If you have any questions concerning the process, please contact your local technical department: <http://SurTec.com/International.html>