

SurTec® 608 K

Wipe-Phosphating Agent and Rust Remover

Properties

- liquid
- dries slowly
- suitable for steel, die cast and zinc
- according to MIL-M-10578

Application

Before application dilute SurTec 608 K with three parts of water!

Apply the diluted solution of SurTec 608 K on the surface by pencil or brush. Grease, oil and slight corrosion can be removed in one working step. After 1-2 minutes residence time, wipe product residues off the surface. A thin phosphate layer remains at the surface that gives corrosion protection and a good base for lacquering.

The parts can be covered with lacquer after about 3 hours.

Technical Specification

(at 20°C)	Appearance	Density (g/ml)	pH-value (at 50 g/l)
SurTec 608 K	liquid, colourless	1.100 (1.00-1.20)	approx. 1.5

Ingredients

- phosphates
- alcohols
- glycol ethers
- nonionic surfactants

Product Safety and Ecology

The safety instructions and the instructions for environmental protection have to be followed in order to avoid hazards for people and environment. The Material Safety Data Sheets (according to European legislation) contain explicit details for this.

The following hazard designations and classifications into water hazard classes (WHC) have to be taken into account:

<u>product</u>	<u>hazard designation</u>	<u>water hazard class</u>
SurTec 608 K	C - Corrosive	WHC 1

Warranty

We are responsible for our products in the context of the valid legal regulations. The warranty exclusively accesses for the delivered state of a product. Warranties and claims for damages after the subsequent treatment of our products do not exist. For details please consider our [general terms and conditions](#).

Further Information and Contact

In our forum, you can discuss topics of the surface technology:

<http://forum.SurTec.com/>

If you have any questions concerning the process, please contact your local technical department: <http://SurTec.com/International.html>

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