

SurTec® 981

Additive for Ball Burnishing

Properties

- liquid
- high effective mixture of surfactants and organic acids
- suitable for aluminium and brass

Application

make-up value/

desired value: 3-10 %vol

temperature: room temperature - 50°C

application time: 3-20 min

Technical Specification

(at 20°C)	Appearance	Density (g/ml)	pH-value (at 10 g/l)
SurTec 981	liquid, colourless	1.065 (1.05-1.09)	2.7 (1.5-4)

Maintenance and Analysis

Analyse and adjust the concentration of SurTec 981 regularly.

Sample Preparation

Take a sample at a homogeneously mixed position. Let it cool down to room temperature. If the sample is turbid, let the turbidity settle down and decant or filter the solution.

SurTec 981 – Analysis by Titration

reagents: 0.1 N sodium hydroxide solution
indicator: phenolphthalein

procedure: 1. Pipette 5 ml bath sample into a 250 ml Erlenmeyer flask.
2. Dilute to approx. 100 ml with deionised water.
3. Add 3 drops of indicator.
4. Titrate with 0.1 N sodium hydroxide solution from colourless to red.

calculation: consumption in ml · 0.76 = %vol SurTec 981

Ingredients

- anionic surfactants
- organic acids

Stock Keeping

In order to prevent delays in the production process, per 1,000 l bath the following amount should be kept in stock:

SurTec 981 Additive 60 kg

Product Safety and Ecology

The safety instructions and the instructions for environmental protection have to be followed in order to avoid hazards for people and environment. The Material Safety Data Sheets (according to European legislation) contain explicit details for this.

The following hazard designations and classifications into water hazard classes (WHC) have to be taken into account:

<u>product</u>	<u>hazard designation</u>	<u>water hazard class</u>
SurTec 981	C - Corrosive	WHC 1

To neutralize 100 l of a 1% SurTec 981 solution, approx. 0.22 l NaOH solution (45 %) are required.

Warranty

We are responsible for our products in the context of the valid legal regulations. The warranty exclusively accesses for the delivered state of a product. Warranties and claims for damages after the subsequent treatment of our products do not exist. For details please consider our [general terms and conditions](#).

Further Information and Contact

In our forum, you can discuss topics of the surface technology:
<http://forum.SurTec.com/>

If you have any questions concerning the process, please contact your local technical department: <http://SurTec.com/International.html>

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